



1722 Illinois Avenue Perris, California 92571

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HARMONIC BALANCER BOLT INSTALLATION PART NUMBER: 1042346		
COMPONENTS	QTY	
BOLTS	1	
1. Make sure there is an adequate chamfer around the bolt holes on the flexplate to clear the radius under the head of the bolt.		
<ol> <li>Install washer (if supplied) and hand tighten the bolt.</li> </ol>		
<ol> <li>Torque the bolts to <u>258</u> ft.lbs us alternating or criss-cross pattern.</li> </ol>	ing an	

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